

Scorpion Oceanics Limited

Unit 2, Park Farm, Great Chesterford,

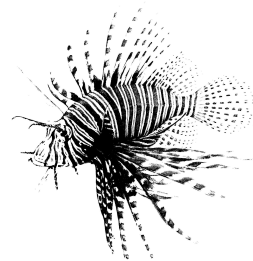
Saffron Walden, Essex, CB10 1RN

Tel: +44 (0) 1799 531633

Fax: +44 (0) 1799 531634

sales@scorpionoceanics.co.uk

www.scorpionoceanics.co.uk



Polyurethane Twinpacks

RECOVERY FOR SCORPION POLYURETHANE SOLRES01 WHEN CRYSTALLISATION OF POLYURETHANE HARDENER HAS OCCURRED DUE TO LOW TEMPERATURES IN TRANSIT

All isocyanate hardeners are prone to crystallisation at temperatures below 5°C. This crystallisation is a physical - (normally) reversible effect.

Leave the resin sealed in its foil packet. Separate the packs so that each pack is lying flat and not overlapping any other pack, ensure that there is no weight or stress on the pack's dividing clip and rail.

Heat to 60-65°C for 2 hours. When ready to use take out of the foil pack, then manipulate the hardener portion of the twin pack to mix it and visually examine to ensure no crystals remain.

Please ensure all crystals are dissolved, failure to do this will render the material more prone to re-crystallisation even at room temperature.

Note: Do not store the material at temperatures above 50°C for any extended periods of time as this can cause insoluble products to be formed. The preferred storage temperature is between 20 and 25°C.

Please note that every care is taken for the product to arrive in perfect condition; however as Scorpion Oceanics Limited has no control over the ambient conditions in transit and storage after shipment Scorpion Oceanics Limited accepts no liability for the condition of the product on receipt.